



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5616-1

Job Sheet 203899



Part No: D5616-1

Job Qty: 9 pcs

Part Name: Clamp



Part Weight: 0 lbs

Job Created: 11/28/19

Due Date: 11/28/19

Type: SOLD

Note: DWG D5616 REV.B IPP REV.A NEW ISSUE 18/11/01 JFS VERIFIED BY:DD/IPP Rev.B 19.11.21 drawing
revision DP Verify DD

Ship Via:

PRIORITY

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup	Run		
					Hrs	Hrs	Workcenter / Supplier Lead Time	
100	Purchasing	DAS 9 pcs	11/28/19	0.00 0.00			Purchasing - 1	NOV 29 2019
	NOV 28 2019 13 9-89	POHBOY5254		x9			Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	9 pcs	11/28/19	0.00 0.00			Packaging 2 - 1 - B4B	NOV 29 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S235949



Part: D5616-1

Job No: 203899

Serial No/Batch: S235949

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/29/19

Plex 11/28/19 10:52 AM Dart.Lavoie.Chanta

				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	9 pcs	11/28/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	DAS
				QC 6 - 40	NOV 29 2019 40
				QC 6 - 81	9-88
130 Packaging 3-1 - Stock - B4B	9 pcs	11/28/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	62
				Packaging 3 - 5 - B4B	
140 QC 21 - SA	9 pcs	11/28/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DAS
				QC 21 - SA - 53	21
					NOV 29 2019

Part Op 100 - Issue P/O: _____ McMaster Carr Material release note required
 Descriptions: 110 - Receive & Inspect for Damage & Mat'l Certs
 120 - QC6- All purchased or subcontracted products
 130 - Identify as per dwg & Stock Location: 11/28/19
 140 - QC21- Final Inspection - Work Order Release

PO Details

Main Industrial Sales Ltd. (mai001-vc)

 PO No: POHB045254
 Line No: 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
18-G949197	Clamp	9 Ea (1 ea)	100-Purchasing	S235948

Job Allocations

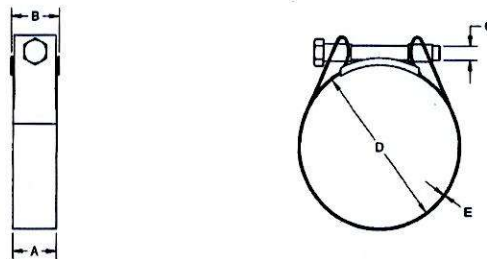
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	18-G949197	9	0	0

Part Specifications

Specifications could not be found.

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SPECIFICATION CONTROL DRAWING



D5616-X CLAMP ⚠

DART P/N	A	B	C	D	E	DESCRIPTION	WEIGHT	MANUFACTURER	MANUFACTURER P/N	VENDOR	VENDOR P/N
D5616-1	0.98 (25 mm)	1.08 (27.5 mm)	M8X1.25	3.583 (91 mm) 3.819 (97 mm)	0.039 (1 mm)	SUPRA HEAVY DUTY HOSE CLAMP STAINLESS STEEL, W4 91-97	0.28 lbs	MIKALOR	03013227	MAIN INDUSTRIAL SALES	18-G940197
										MCMASTER CARR	5462K64
⚠ D5616-3	0.98 (25 mm)	1.08 (27.5 mm)	M8X1.25	3.110 (79 mm) 3.346 (85 mm)	0.039 (1 mm)	SUPRA HEAVY DUTY HOSE CLAMP STAINLESS STEEL, W4 79-85	0.27 lbs	MIKALOR	03013200	MAIN INDUSTRIAL SALES	18-G947985
										MCMASTER CARR	5462K62

- NOTES:**
 1) MATERIAL: 304 STAINLESS STEEL
 2) FINISH: N/A
 3) TOLERANCES: PER MANUFACTURER'S SPECIFICATION
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
 7) WEIGHT: SEE TABLE

RELEASED
 2019-11-06
 Rev 19-051

B	ADDED NEW ITEM D5616-3, ADDED DIMENSION E AND ALL DIMENSIONS IN MM FOR REFERENCE	MW	19.07.03
A	NEW ISSUE	ZF	18.03.05
REV.	DESCRIPTION	BY	DATE
DESIGN	SAD	DART AEROSPACE LTD	
DRAWN	MW	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ZF	DRAWING NO.	REV. B
MFG. APPR.	SH	D5616	SHEET 1 OF 1
APPROVED	NO	TITLE	SCALE
DE APPR.	CP	CLAMP	NTS
DATE	19.07.03	COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND IS AVAILABLE FOR THE GENERAL PUBLIC. IT IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB045254



Supplier: MAI001-VC
Main Industrial Sales Ltd.
1475, Tessier
Hawkesbury
ON
K6A 3S6 Canada
Phone: 613 632 3595
Fax: 613 632 0262

Attention: Bourgon, Rachelle

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045254

PO Date: 11/28/19

Due Date: 11/29/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

NOV 28 2019

Items

Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	203899	18-G949197	D5616 REV. B		Clamp	Firmed X9	-	11/29/19	9 Ea	0 Ea	9 Ea	\$14.25/Ea	\$128.25
												Grand Total:	\$128.25

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 11/28/19 10:51 AM Dart.Lavoie.Chantal

PRIORITY

MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST. *
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE November 28, 2019
NUMBER 0000243311
CUSTOMER NO. DART

BILL TO:

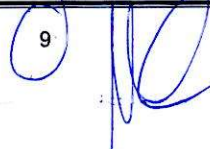
DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:

DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER
HB045254	EB	28-Nov-19		0000243311
F.O.B.	SHIP VIA	TERMS		
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS		
PART NUMBER	LOCATION	UOM	QUANTITY	
DESCRIPTION			REQ.	SHIPPED B.O.
18-G949197 91mm - 97mm STAINLESS HEAVY DUTY BOLT CLAMP DAS 40 9-89		EA	9	9 
			RECEIVED NOV 29 2019 DART AEROSPACE LTD.	